

PRODUCTION TECHNOLOGY

B.Tech. II Year I Semester

Course Code	Category	Hours/ Week			Credits	Maximum Marks		
		L	T	P		CIA	SEE	TOTAL
23ME304	Core	3	0	0	3	40	60	100
		Contact Classes: 48				Tutorial Classes: Nil	Practical Classes: Nil	Total Classes: 48

I. COURSE OVERVIEW:

This course is to introduce the concept of production process with the help of various processes widely employed in the industries. This course consists of casting, welding, sheet metal forming, extrusion and forging processes with the related details of equipment and applications. It introduces the different manufacturing processes and breakeven analysis. Engineering materials, laying emphasis on ferrous and non-ferrous materials along with the heat treatment of metals discusses the special casting processes and metal-forming processes respectively.

II. COURSE OBJECTIVES:

- To teach the process-level dependence of manufacturing systems through tolerances
- To expose the students to a variety of manufacturing processes including their suitability and capabilities.
- To teach the important effects that manufacturing processes may have on the material properties of the processed part with a focus on the most common processes.
- To teach the thermal and mechanical aspects, such as force, stress, strain and temperature of the most common processes.
- To provide a technical understanding of common processes to aid in appropriate process selection for the material and required tolerances
- To provide a technical understanding of common processes to aid in appropriate material selection for a predetermined process.

III. COURSE OUTCOMES: Student will be able to:

1. Elaborate the fundamentals of various moulding, casting techniques and furnaces.
2. Identify the importance of permanent joining and principle behind different welding processes.
3. Explain the concepts of solid-state welding processes
4. Understand the concepts of rolling and sheet metal operations in metal working.
5. Elaborates the uniqueness of extrusion, forging and high energy rate forming processes in metal working.

III. COURSE SYLLABUS:

UNIT – I:

Casting: Steps involved in making a casting – Advantage of casting and its applications; Patterns - Pattern making, Types, Materials used for patterns, pattern allowances; Properties of moulding sands. Methods of Melting - Crucible melting and cupola operation – Defects in castings; Principles of Gating- Requirements – Types of gates, Design of gating systems – Riser – Function, types of Riser and Riser design. Casting processes – Types – Sand moulding, Centrifugal casting, die- casting, Investment casting, shell moulding; Solidification of casting – Solidification of pure metal, Directional Solidification.

UNIT – II:

Welding: Classification – Types of welds and welded joints; Welding Positions - Gas welding - Types, oxy-fuel gas cutting – standard time and cost calculations. Arc welding, forge welding, submerged arc welding, Resistance welding, Thermit welding.

UNIT – III:

Inert Gas Welding _ TIG Welding, MIG welding, Friction welding, Friction Stir Welding, induction welding, explosive welding, Laser Welding; Soldering and Brazing; Heat affected zone in welding. Welding defects – causes and remedies; destructive and non-destructive testing of welds.

UNIT – IV

Hot working, cold working, strain hardening, recovery, recrystallisation and grain growth. Sheet metal Operations: Stamping, Blanking and piercing, Coining, Strip layout, Hot and cold spinning – Bending and deep drawing. Rolling fundamentals – theory of rolling, types of Rolling mills and products. Forces in rolling and power requirements. Drawing and its types – wire drawing and Tube drawing –. Types of presses and press tools. Forces and power requirement in the above operations.

UNIT – V

Extrusion of Metals: Basic extrusion process and its characteristics. Hot extrusion and cold extrusion - Forward extrusion and backward extrusion – Impact extrusion – Extruding equipment – Tube extrusion, Hydrostatic extrusion. Forces in extrusion

Forging Processes: Forging operations and principles – Tools – Forging methods – Smith forging, Drop Forging – Roll forging – Forging hammers: Rotary forging – forging defects – cold forging, swaging, Forces in forging operations.

High Energy Rate Forming Processes: Limitations, Principles of Explosive Forming, Electro-hydraulic Forming, Electro-magnetic forming and rubber pad Forming.

TEXT BOOKS:

1. Manufacturing Technology / P.N. Rao Vol.1 & 2 / Mc Graw Hill
2. Manufacturing Engineering & Technology / Serope Kalpakjian / Steven R. Schmid / Pearson

REFERENCE BOOKS:

1. Metal Casting / T.V Ramana Rao / New Age
2. Production Technology / G. Thirupathi Reddy / Scitech
3. Manufacturing Processes/ J.P. Kaushish / PHI Publications