

## **UNIT-5**

### **Air Conditioning Systems**

#### **Air Conditioning Systems**

Air-conditioning systems are classified according to how outdoor (fresh) air and return (recirculated) air are handled.

#### **1. All Fresh Air System**

##### **Definition**

In an all-fresh-air system, 100% outdoor air is supplied to the conditioned space and exhausted after use.

##### **Features**

- No recirculation of room air.
- Provides maximum ventilation.
- Higher energy consumption because all incoming air must be conditioned.

##### **Applications**

- Hospitals
- Laboratories
- Clean rooms
- Operation theaters

##### **Schematic**

Outdoor Air → Filter → Cooling/Heating Coil → Room → Exhaust

## **2. Recirculated Air System**

### **Definition**

A portion or all of the room air is returned, conditioned, and supplied again to the room.

### **Features**

- Energy efficient.
- Lower operating cost.
- Reduced fresh air requirement.

### **Applications**

- Offices
- Theaters
- Shopping malls

### **Schematic**

Room Air → Return Duct → Air Conditioner → Room

## **3. Recirculated Air System with Bypass**

### **Definition**

A portion of air bypasses the cooling coil and mixes with cooled air after the coil.

### **Purpose**

- Better temperature control.
- Prevents overcooling.
- Saves energy.

### **Bypass Factor (BPF)**

The bypass factor represents the fraction of air that passes through the coil without being effectively cooled or heated.

$$BPF = \frac{T_2 - T_c}{T_1 - T_c}$$

Where:

- $T_1$  = Entering air temperature
- $T_2$  = Leaving air temperature
- $T_c$  = Coil surface temperature (ADP)

### Coil Efficiency

$$\text{Coil Efficiency} = 1 - BPF$$

## 4. Reheat System

### Definition

Air is first cooled below the desired condition to remove moisture and then reheated.

### Advantages

- Precise humidity control.
- Better comfort conditions.

### Applications

- Textile industries
- Hospitals
- Pharmaceutical plants

### Process

Outdoor Air → Cooling Coil → Reheat Coil → Room

## Apparatus Dew Point (ADP)

### Definition

The effective surface temperature of a cooling coil.

On the psychrometric chart, the cooling process line extended meets the saturation curve at the ADP.

**Formula**

$$BPF = \frac{T_2 - ADP}{T_1 - ADP}$$

Hence,

$$ADP = \frac{T_2 - BPF \times T_1}{1 - BPF}$$

**Room Sensible Heat Factor (RSHF)**

**Definition**

Ratio of room sensible heat to total room heat.

$$RSHF = \frac{RSH}{RSH + RLH}$$

Where:

- RSH = Room Sensible Heat
- RLH = Room Latent Heat

**Effective Sensible Heat Factor (ESHF)**

**Definition**

Ratio of effective sensible heat to effective total heat.

It includes outdoor air load.

$$ESHF = \frac{RSH + OASH}{RSH + RLH + OASH + OALH}$$

Where:

- OASH = Outdoor Air Sensible Heat
- OALH = Outdoor Air Latent Heat

**Grand Sensible Heat Factor (GSHF)**

## Definition

Ratio of grand sensible heat to grand total heat.

$$GSHF = \frac{GSH}{GTH} \quad GSHF = \frac{RSH + OASH}{RSH + RLH + OASH + OALH}$$

or

$$GSHF = \frac{RSH + OASH}{RSH + RLH + OASH + OALH}$$

It is numerically the same expression as ESHF but used in overall system analysis.

## Example

Given:

- Room Sensible Heat = 25 kW
- Room Latent Heat = 8 kW
- Outdoor Sensible Heat = 4 kW
- Outdoor Latent Heat = 3 kW

$$GSHF = \frac{25 + 4}{25 + 8 + 4 + 3} = \frac{29}{40} = 0.725$$

**Answer: 0.725**

## Ventilation and Infiltration

### 1. Ventilation

## Definition

Ventilation is the intentional supply of fresh outdoor air to a conditioned space and removal of stale indoor air to maintain acceptable indoor air quality.

## Requirements of Ventilation Air

Ventilation is required to:

- Supply oxygen for occupants.
- Remove carbon dioxide.
- Remove odors and smoke.
- Remove excess heat and moisture.

- Dilute airborne contaminants and microorganisms.
- Maintain indoor air quality standards.

## **Methods of Ventilation**

### **1. Natural Ventilation**

- Through doors, windows, ventilators.
- Caused by wind and temperature differences.

### **2. Mechanical Ventilation**

- Using fans and blowers.
- More reliable and controllable.

## **2. Infiltration**

### **Definition**

Infiltration is the uncontrolled entry of outside air into a building through cracks, gaps, doors, and windows.

### **Sources of Infiltration**

- Cracks around windows and doors.
- Openings in walls.
- Elevator shafts.
- Stairwells.
- Utility penetrations.
- Frequent door opening.
- Poor building construction.

### **Infiltration as Part of Cooling Load**

When warm outdoor air enters:

#### **1. Sensible Heat Load**

- Due to higher outdoor temperature.

#### **2. Latent Heat Load**

- Due to moisture carried by infiltrated air.

Total infiltration load:

$$Q_{total} = Q_s + Q_l$$

where:

- $Q_s$  = Sensible heat load
- $Q_l$  = Latent heat load

## Fans and Blowers

### Definition

Devices used to move air through HVAC systems.

Difference	
Fan	Blower
pressure rise	er pressure rise
e air volume	erate air volume
sure ratio < 1.1	sure ratio 1.1–1.2

### Types of Fans

#### 1. Centrifugal Fan

- Forward curved
- Backward curved
- Radial blade

## Features

- High pressure capability.
- Widely used in HVAC systems.

### 2. Axial Fan

- Propeller fan
- Tube axial fan
- Vane axial fan

## Features

- High airflow.
- Low pressure rise.

Applications:

- Ventilation systems
- Cooling towers

## Fan Performance Characteristics

The important characteristics are:

### 1. Air Flow Rate (Q)

Volume of air delivered.

### 2. Pressure Rise ( $\Delta P$ )

Pressure developed by fan.

### 3. Power Consumption

$$\text{Power} = Q \times \Delta P \eta \quad \text{Power} = \frac{Q \times \Delta P}{\eta} \quad \text{Power} = \eta Q \times \Delta P$$

#### 4. Efficiency

$$\eta = \frac{\text{Output Power}}{\text{Input Power}} \quad \eta = \frac{\text{Output Power}}{\text{Input Power}}$$

### Fan Characteristic Curves

- Pressure vs Flow
- Power vs Flow
- Efficiency vs Flow

### Series and Parallel Arrangement of Fans

#### Fans in Series

#### Purpose

Increase pressure.

#### Characteristics

- Same airflow.
- Pressure adds.

$$P_{\text{total}} = P_1 + P_2 \quad P_{\text{total}} = P_1 + P_2$$

Applications:

- Long duct systems.
- High resistance systems.

#### Fans in Parallel

#### Purpose

Increase airflow.

### Characteristics

- Same pressure.
- Airflow adds.

$$Q_{total} = Q_1 + Q_2 \quad Q_{\{total\}} = Q_1 + Q_2 \quad Q_{total} = Q_1 + Q_2$$

Applications:

- Large ventilation systems.

### Fan Selection Procedure

#### Step 1

Determine required airflow.

#### Step 2

Calculate system pressure loss.

#### Step 3

Select suitable fan type.

#### Step 4

Locate operating point on fan curve.

#### Step 5

Check efficiency.

#### Step 6

Select motor size.

#### Step 7

Verify noise level.

## **HVAC Equipment and Controls**

### **Purpose**

Maintain desired:

- Temperature
- Humidity
- Air quality
- Pressure

### **Common Controls**

- Thermostats
- Humidistats
- Pressure switches
- Sensors
- Controllers
- Variable frequency drives (VFD)

### **Chillers**

#### **Definition**

A chiller removes heat from water and supplies chilled water to cooling coils.

#### **Types**

##### **1. Vapor Compression Chiller**

- Compressor
- Condenser
- Expansion valve
- Evaporator

##### **2. Absorption Chiller**

Uses heat energy instead of mechanical compression.

Applications:

- Large commercial buildings
- Industries

## **Condensing Units**

### **Definition**

Combination of:

- Compressor
- Condenser
- Condenser fan

### **Function**

Reject heat absorbed by refrigerant.

Applications:

- Split AC systems
- Refrigeration plants

## **Cooling Coils**

### **Definition**

Heat exchangers used to cool and dehumidify air.

### **Types**

1. Direct Expansion (DX) Coil
2. Chilled Water Coil

### **Functions**

- Sensible cooling
- Latent cooling (dehumidification)

### **Bypass Factor (BPF)**

#### **Definition**

Fraction of air passing through the coil without effective contact.

$$BPF = \frac{T_2 - ADP}{T_1 - ADP}$$

Where:

- $T_1$  = Entering air temperature
- $T_2$  = Leaving air temperature
- ADP = Apparatus Dew Point

### **Definition**

Devices that add moisture to air.

#### **Types**

##### **1. Spray Humidifier**

Water sprayed into airflow.

##### **2. Steam Humidifier**

Steam injected into air.

##### **3. Ultrasonic Humidifier**

Uses ultrasonic vibrations.

## **Applications**

- Textile industries
- Hospitals
- Printing industries

## **Dehumidifiers**

### **Definition**

Devices used to remove moisture from air.

### **Types**

#### **1. Refrigeration Dehumidifier**

Air cooled below dew point; moisture condenses.

#### **2. Desiccant Dehumidifier**

Uses moisture-absorbing materials such as silica gel.

### **Applications**

- Pharmaceutical industries
- Food storage
- Museums
- Data centers